

FIG.1

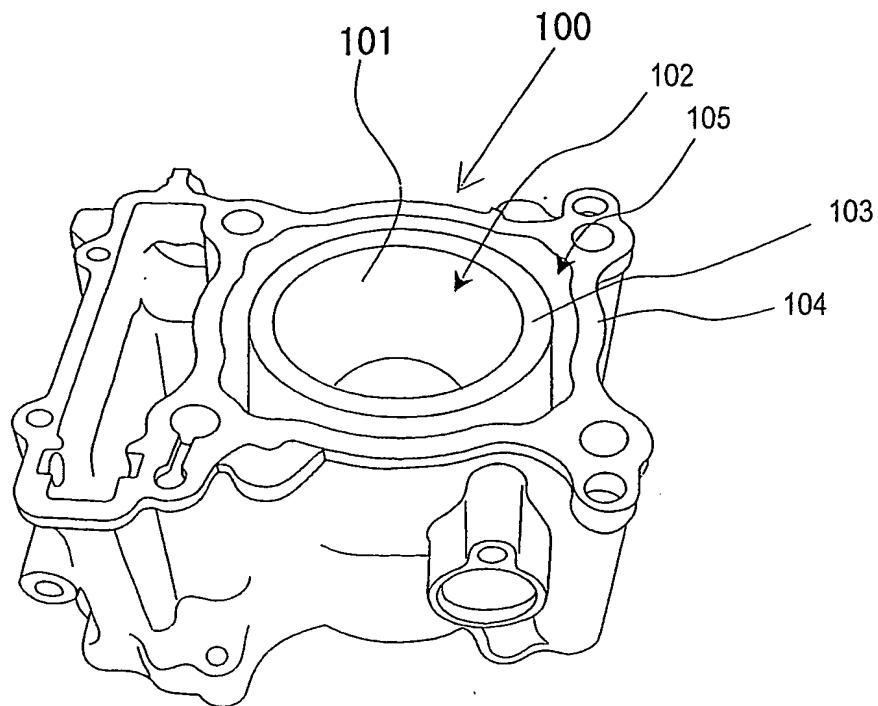


FIG.2

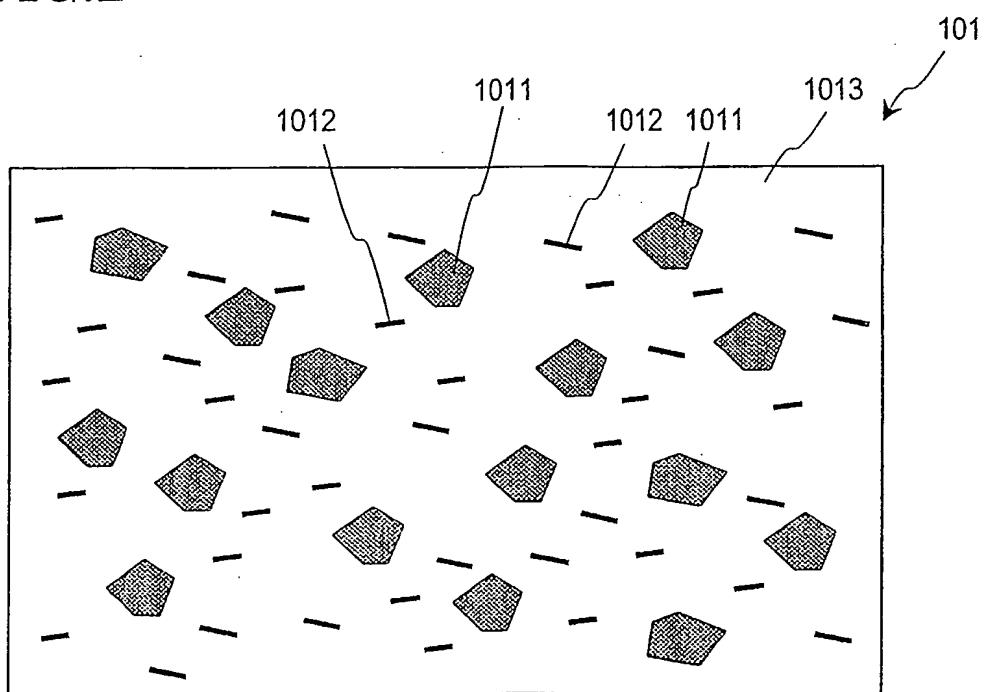


FIG.3A

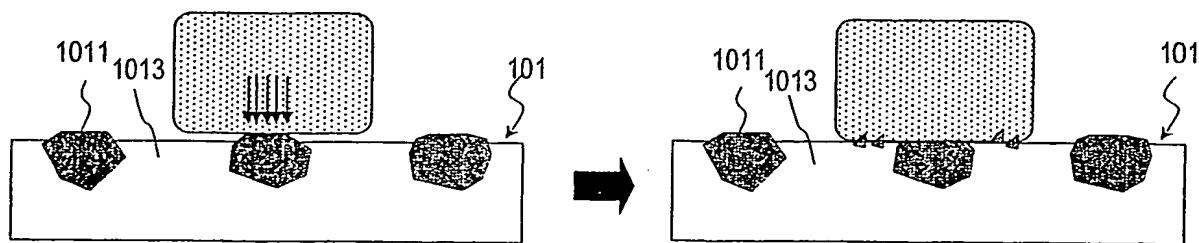


FIG.3B

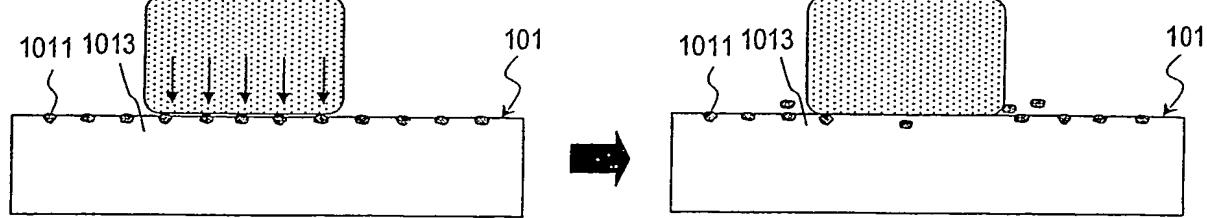


FIG.3C

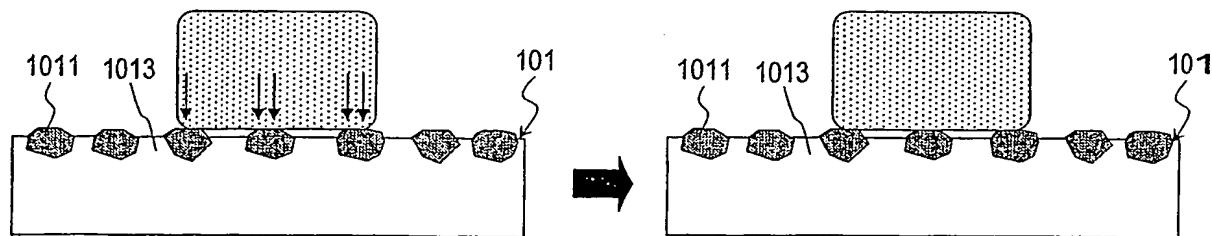


FIG.4

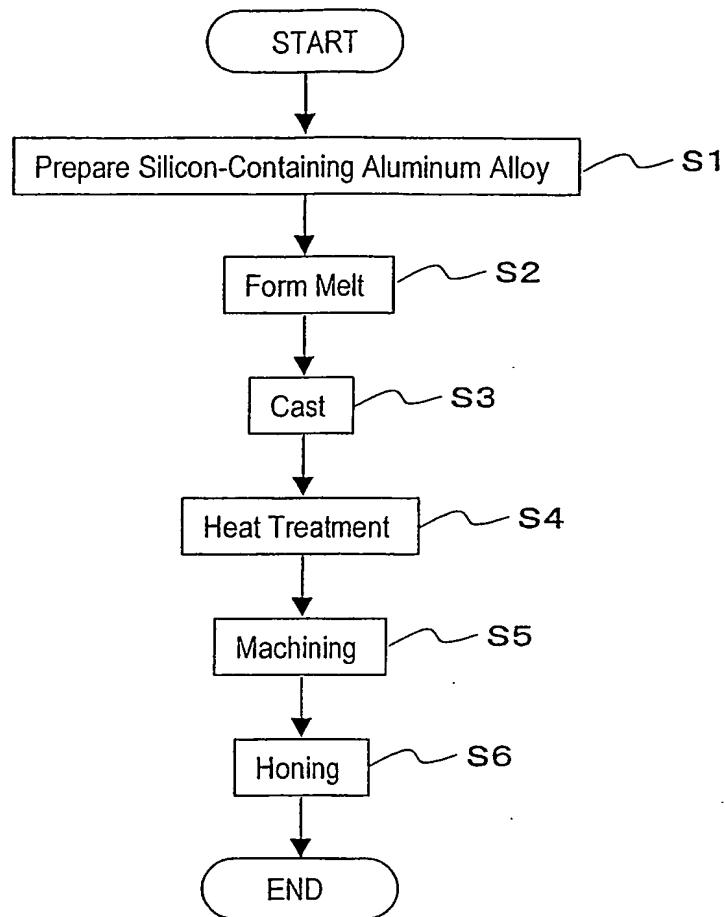


FIG.5

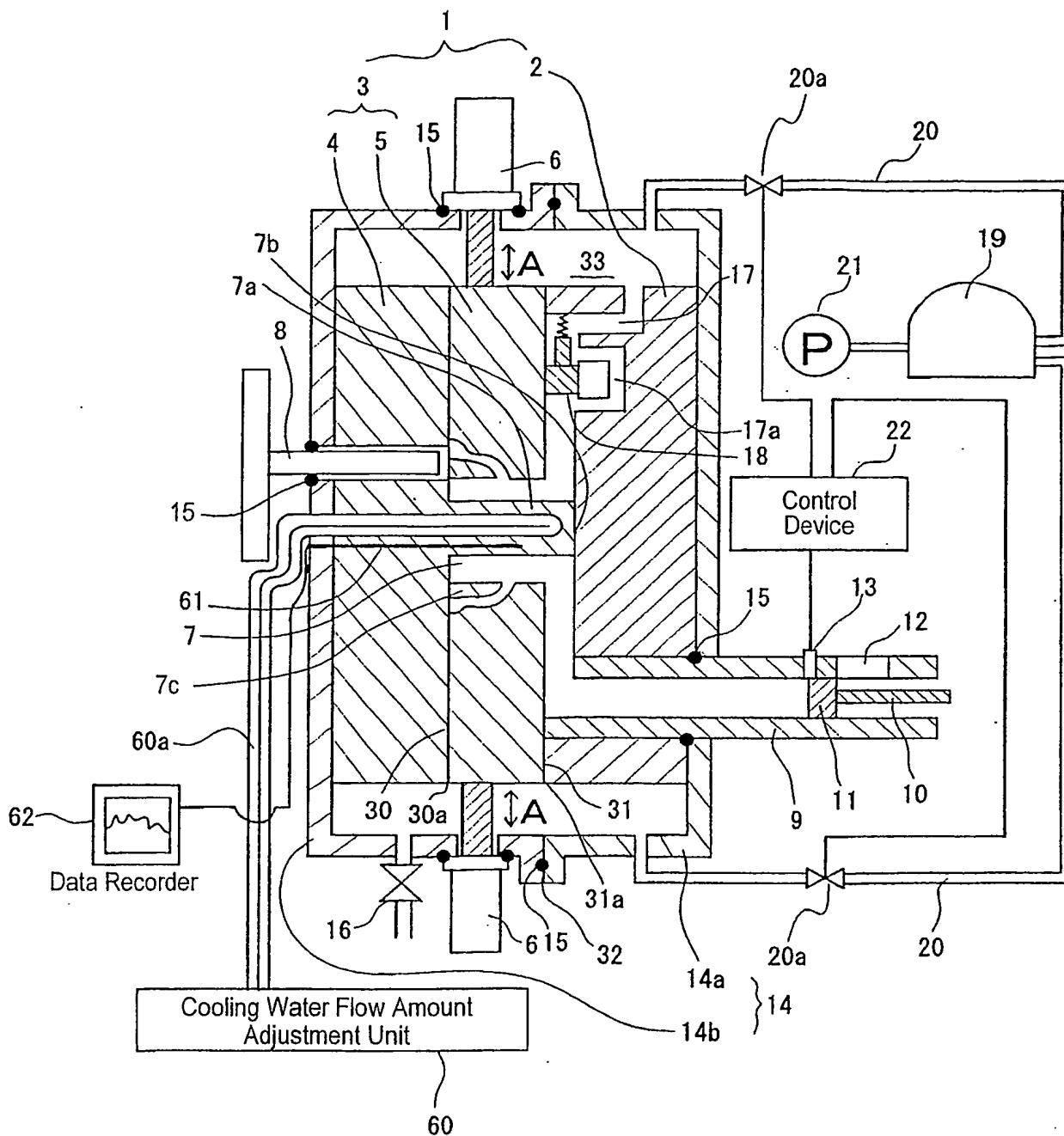


FIG.6A

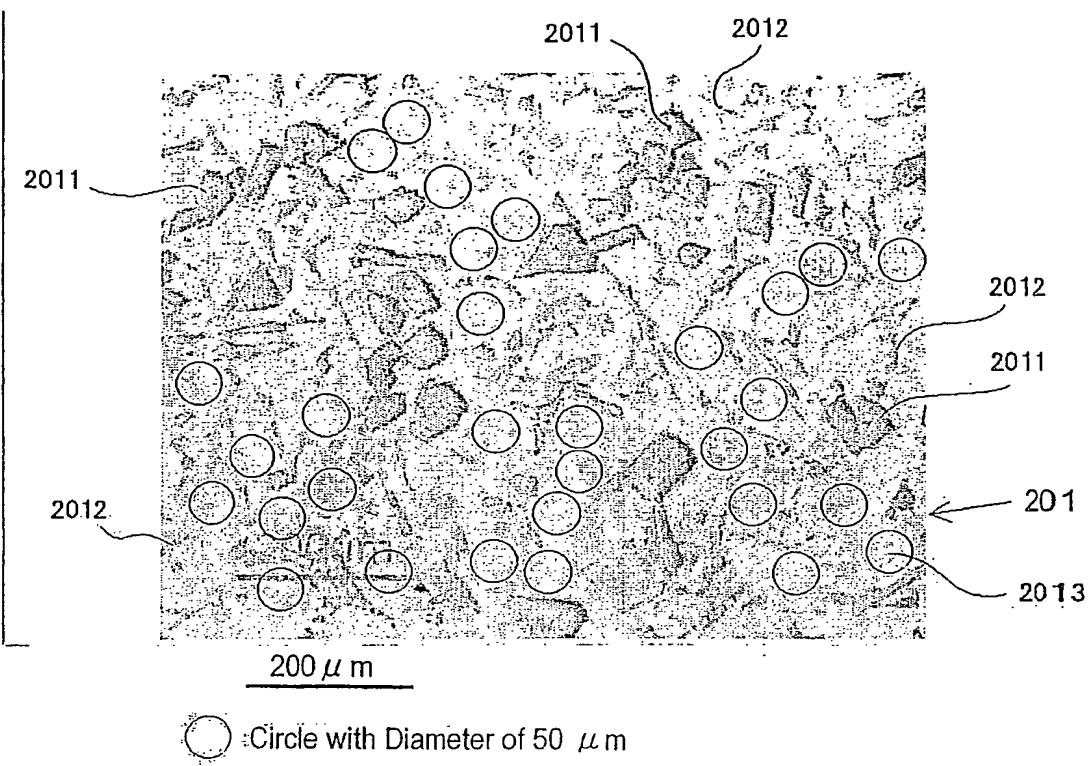
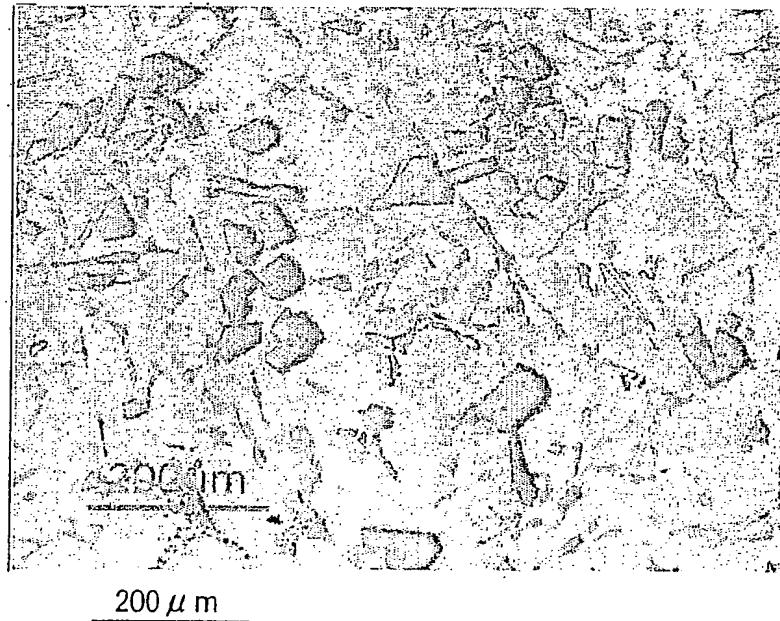


FIG.6B



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FIG. 7A

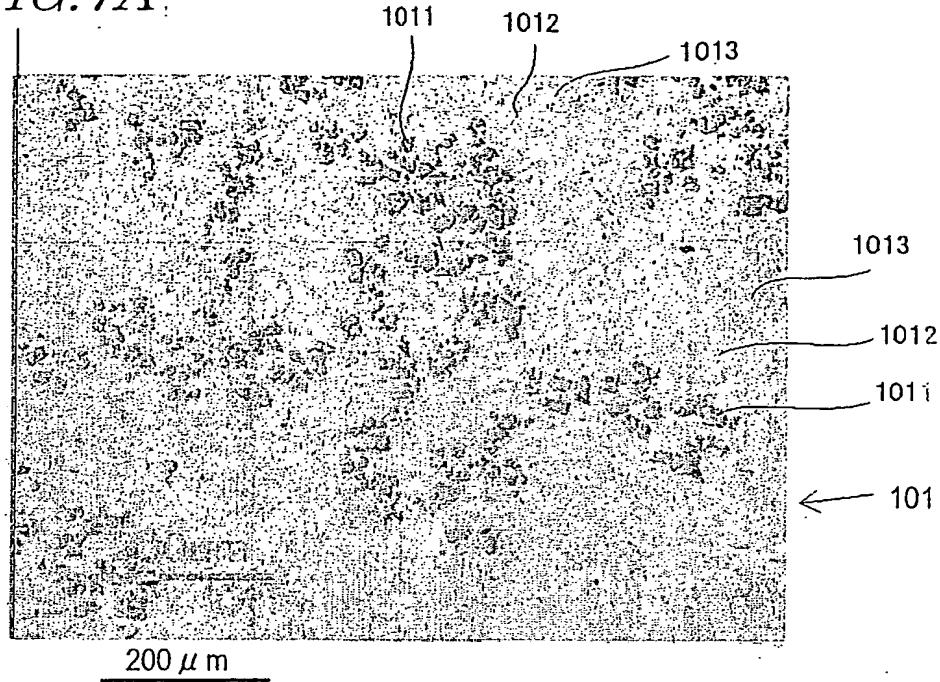


FIG. 7B

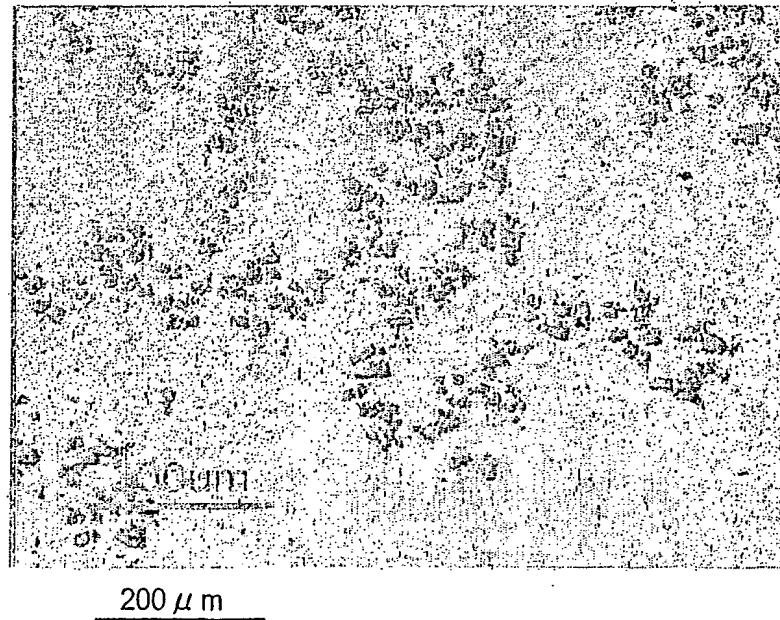


FIG.8

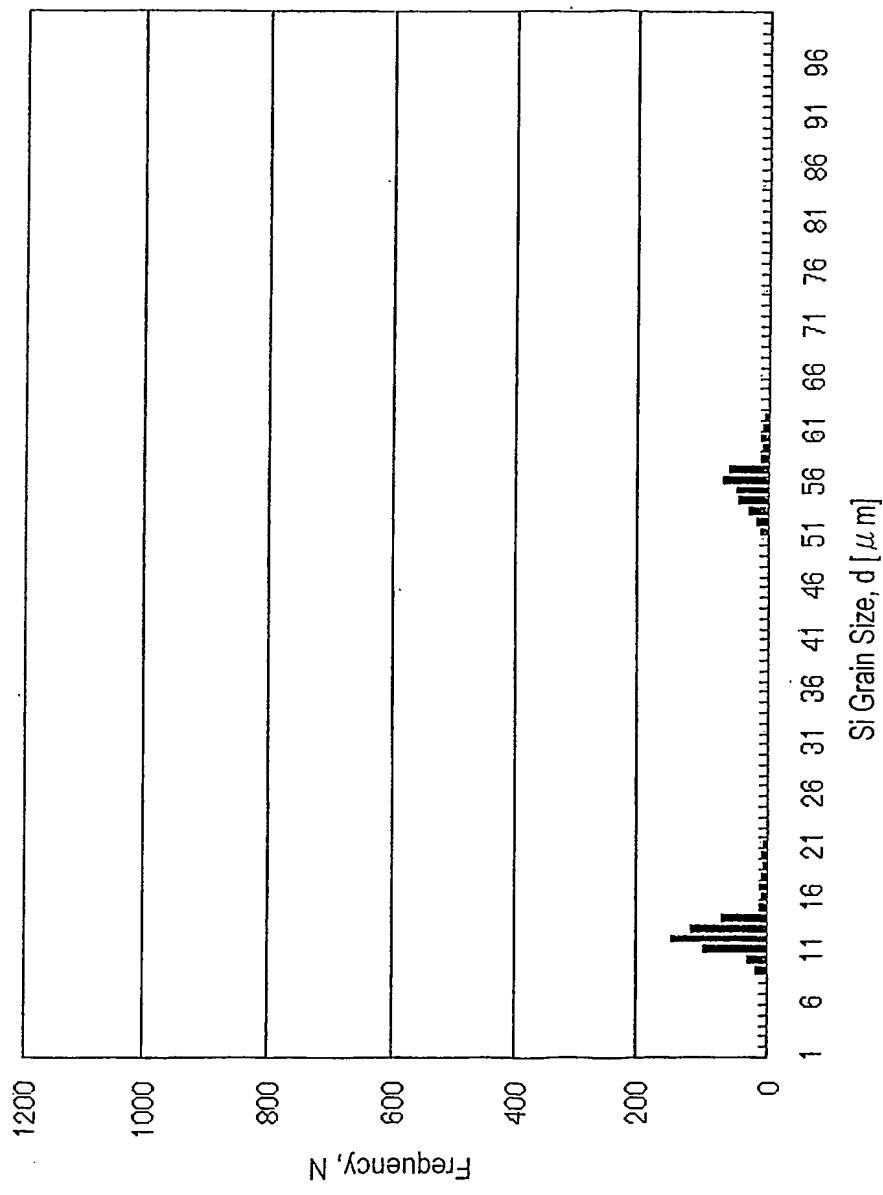


FIG.9

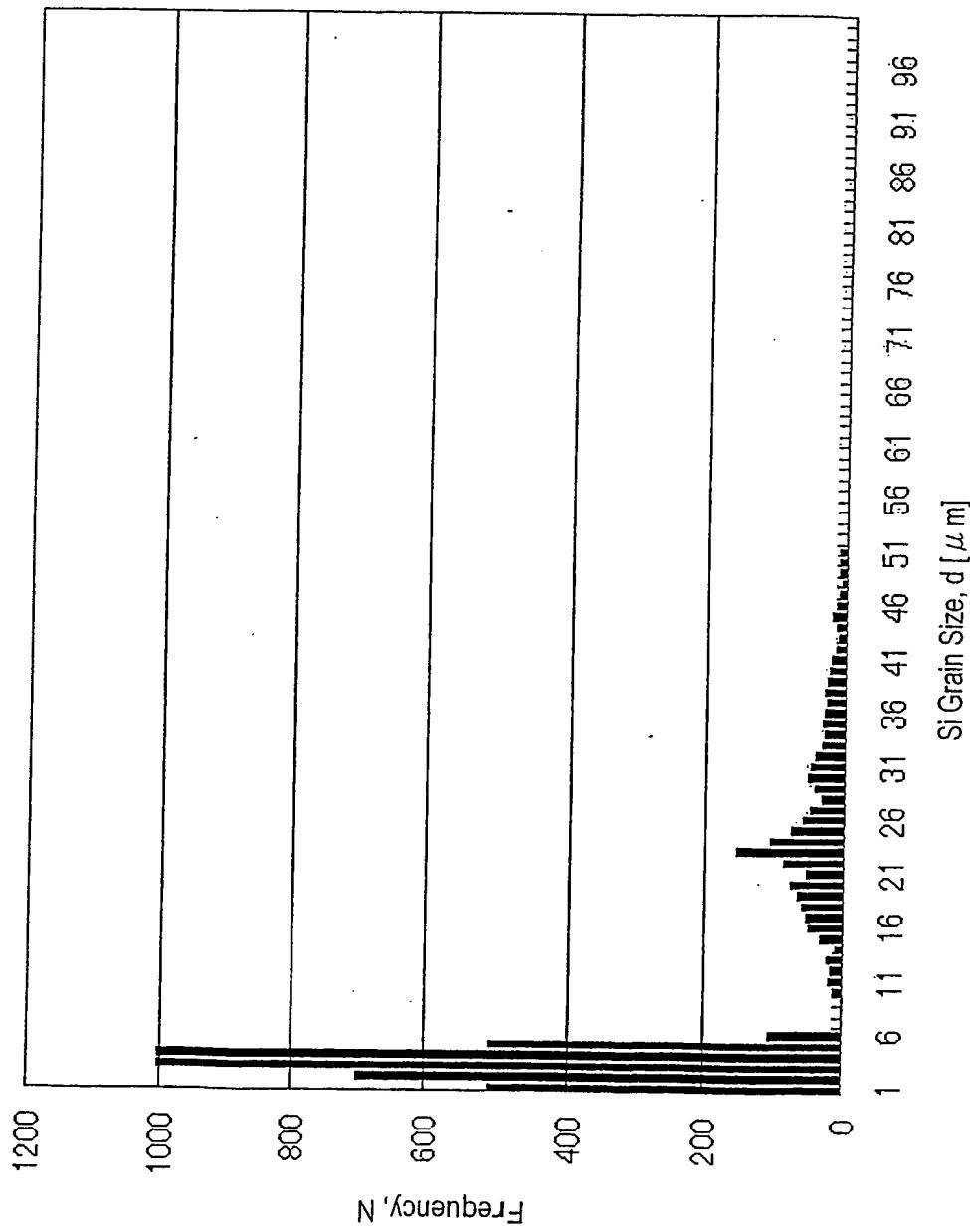


FIG.10

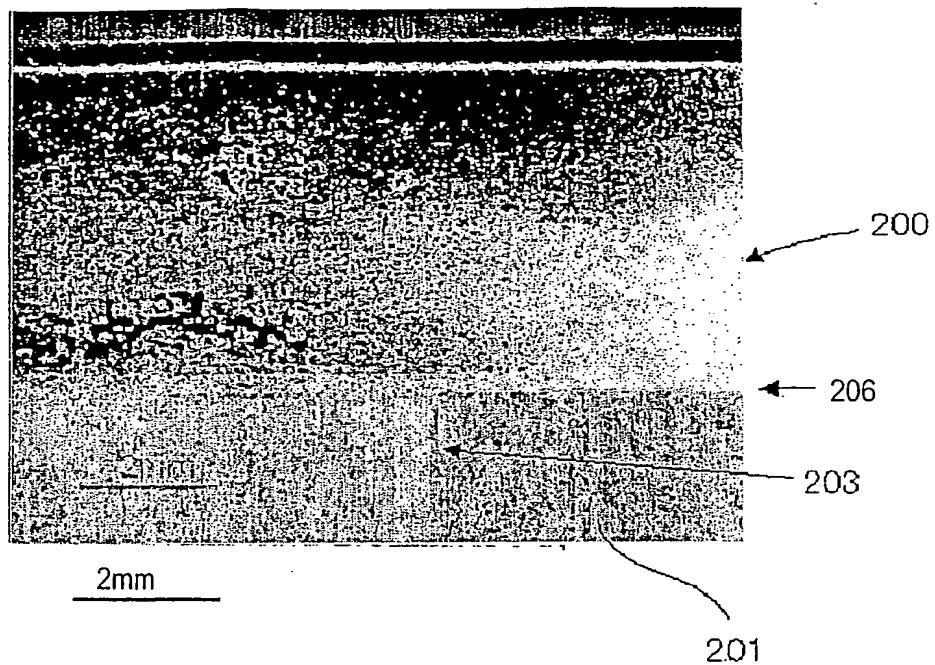


FIG.11

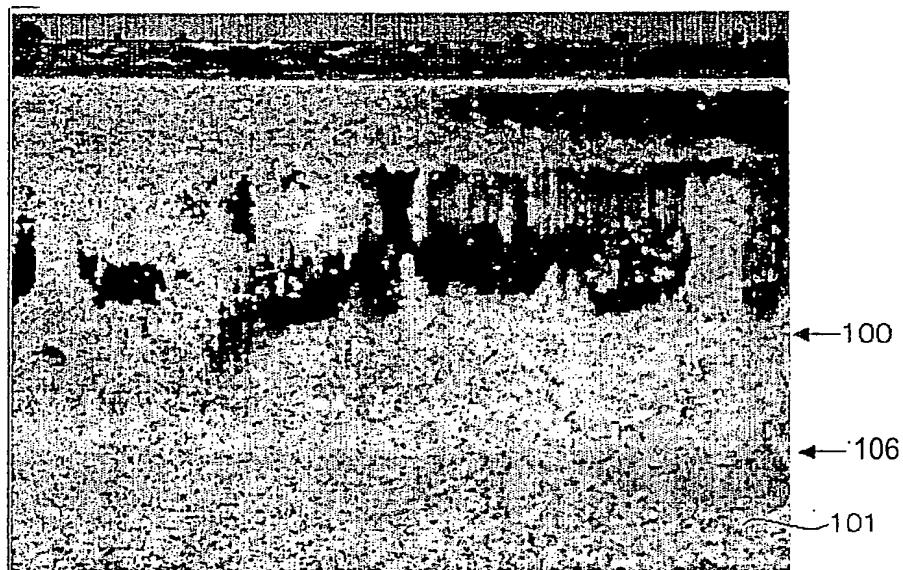


FIG.12

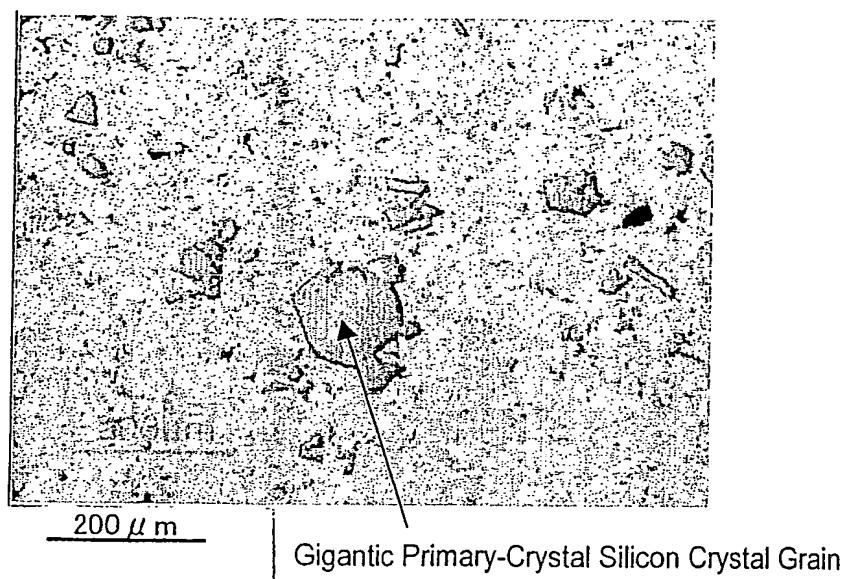
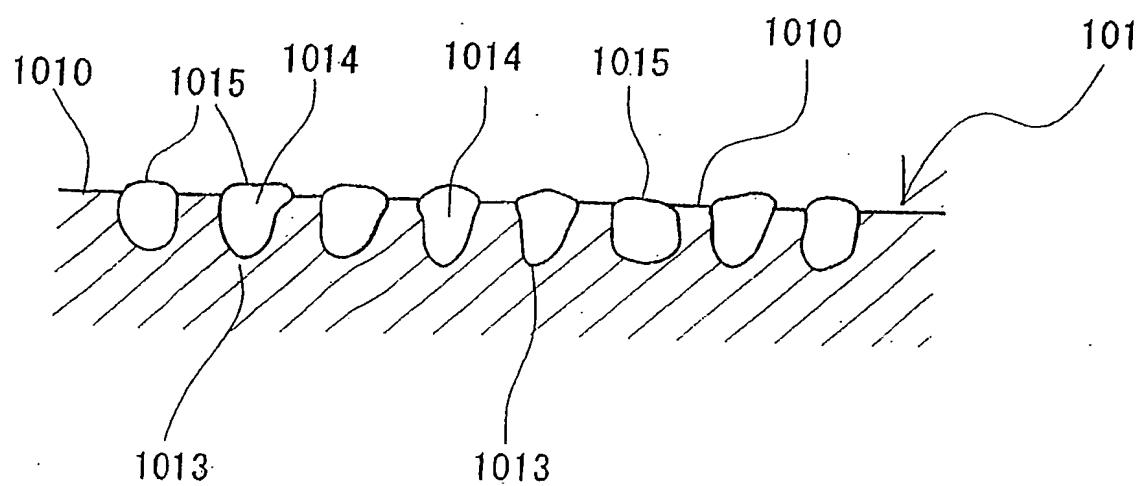
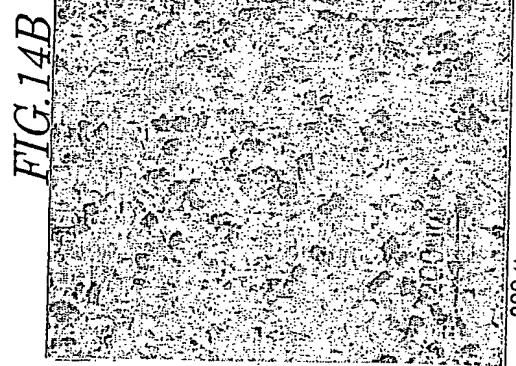


FIG.13

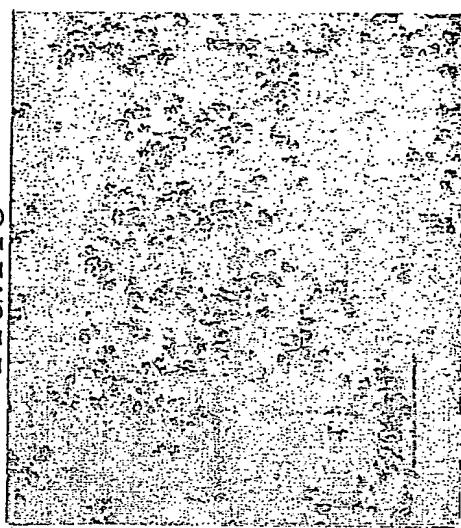




1°C/sec or Less
Average Grain Size: 56.5μm
Vacancy Ratio: 15%



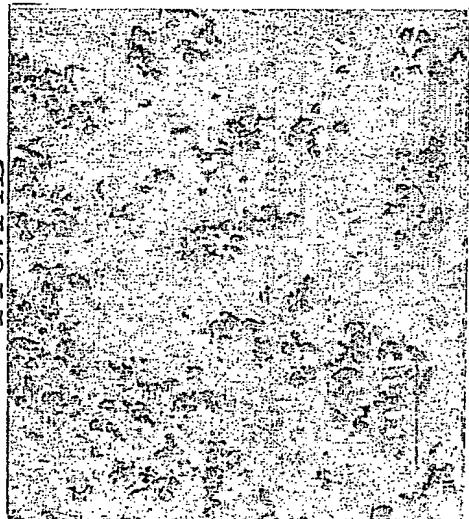
10 ~ 20°C/sec
Average Grain Size: 30.3μm
Vacancy Ratio: 6.3%



40 ~ 50°C/sec
Average Grain Size: 2.5μm
Vacancy Ratio: 12.5%



4 ~ 10°C/sec
Average Grain Size: 32.0μm
Vacancy Ratio: 12.5%



25 ~ 30°C/sec
Average Grain Size: 23.8μm
Vacancy Ratio: 35%

FIG. 15

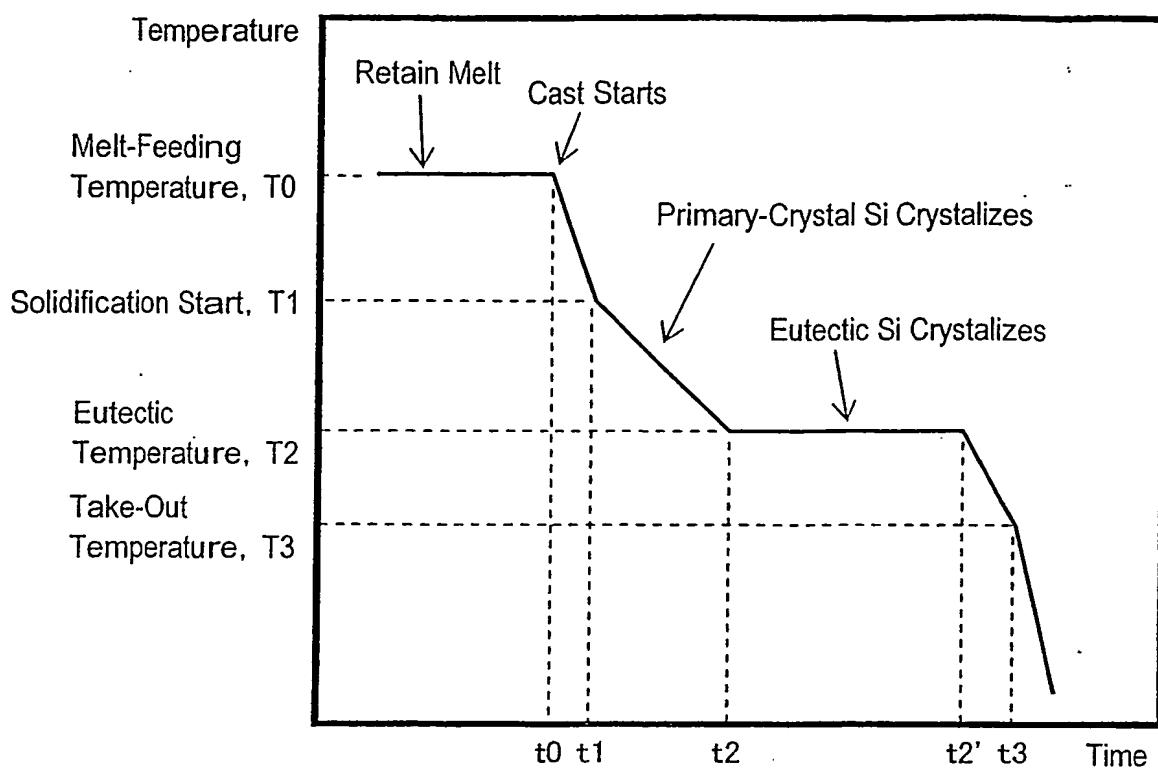
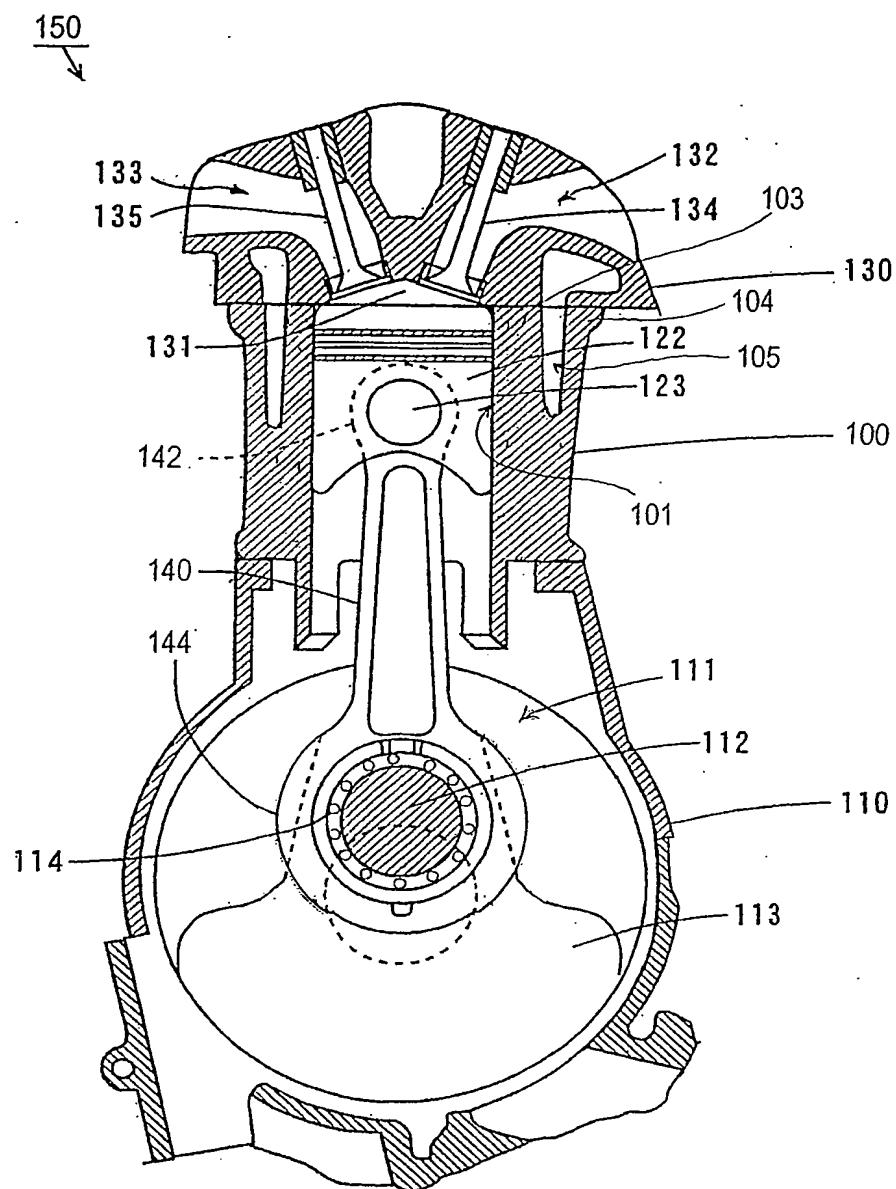


FIG.16



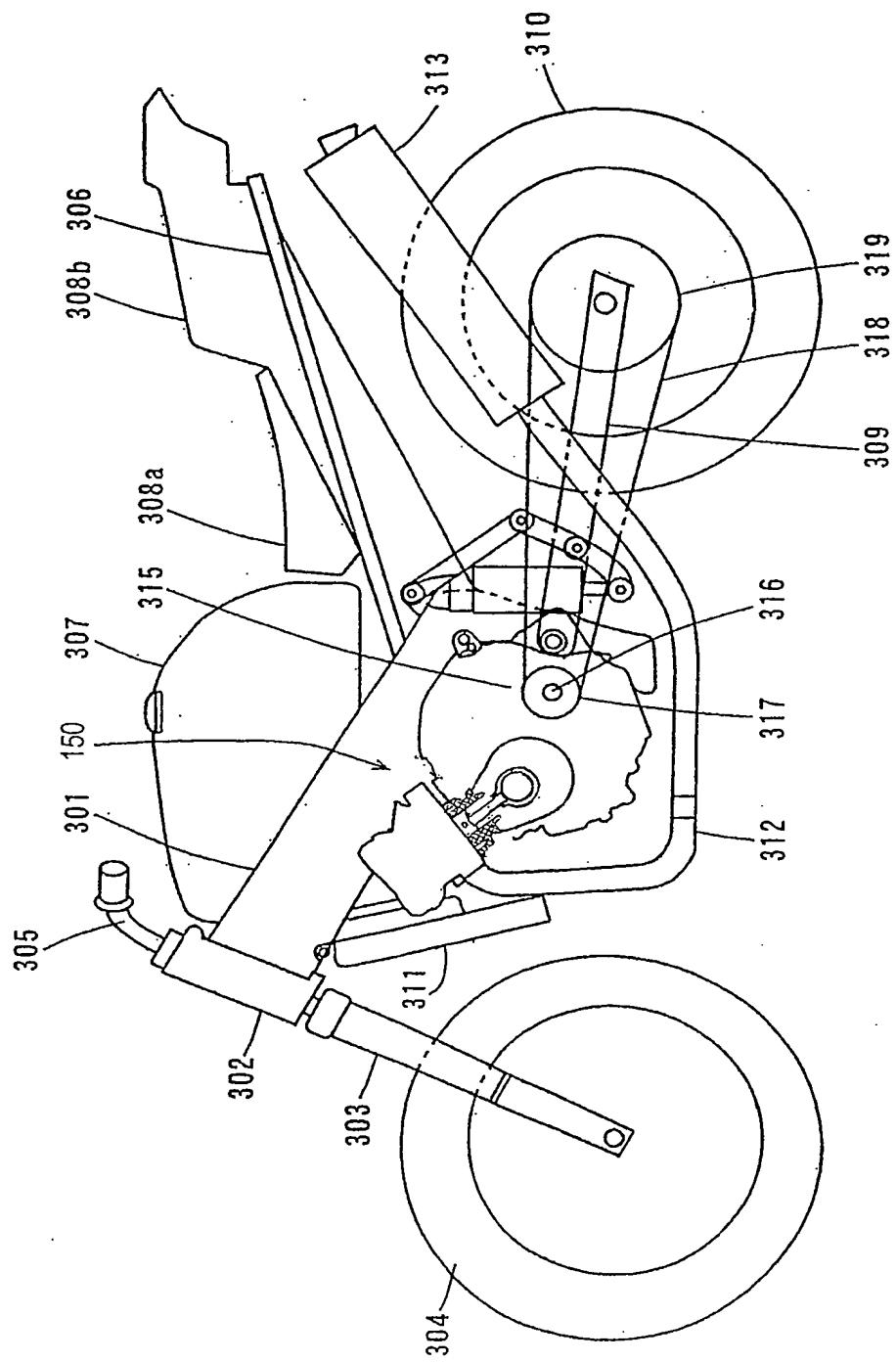


FIG. 17